



## Material - KS D 3592 SWRCH15K

**Standard Specification for Carbon Steel Wire Rods for Cold Heading and Cold Forging**

**Group - Ferrous Mild Steel Alloys**

**Sub Group - KS D 3592 SWRCH15K Carbon Steel Wire Rods for Cold Heading and Cold Forging**

**Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries**

**Grade Belongs to the Industry - Wire Rod and Forging**

Chemical Composition			Heat Treatment	
Carbon	C %	0.130 - 0.180	As Raw or Normalizing or Annealing or Hardening and Tempering	
Silicon	Si %	0.100 - 0.350		
Manganese	Mn %	0.300 - 0.600		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.035 max.		
Chromium	Cr %	0.200 max.		
Copper	Cu %	0.300 max.		
Nickel	Ni %	0.200 max.		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	550 max.
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	56 min.
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SWRCH 15K	JIS	Japan	Wire Rod and Forging
SWRCH15K	MS	Malaysia	Wire Rod and Forging
C15GC	ISO	International	Wire Rod and Forging
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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